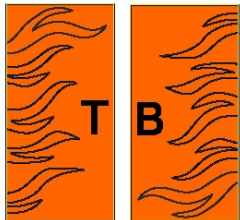
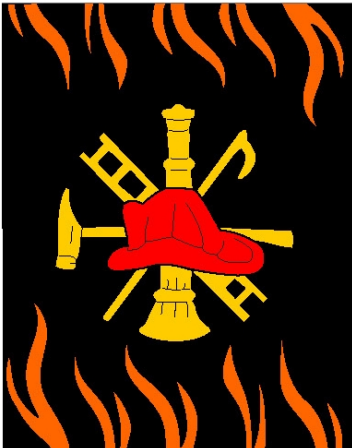


Fireman Laser Inlay Kits - Assembly Instructions

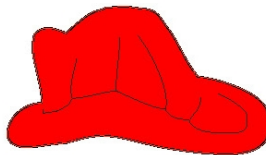
Please do all of the assembly on a clean sheet of paper, so if something drops, you won't lose it.

Kit Components

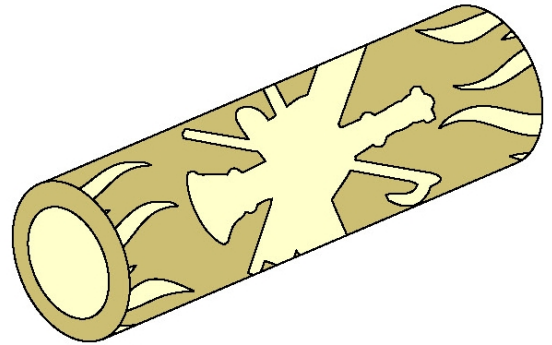
1. 1 x Barrel with Laser Cutout
2. 9 x Laser Cut Inlay Pieces
3. 2 x Orange Squares with Flame Cutout Pieces



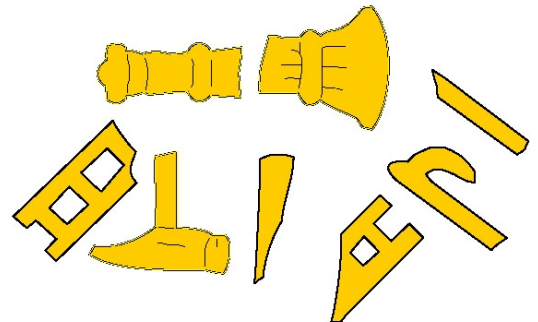
Flame Cutouts



Fireman Helmet
Inlays



Laser Cutout in Barrel



Fireman Emblem Inlays

Step 1

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can lose them quite easily.

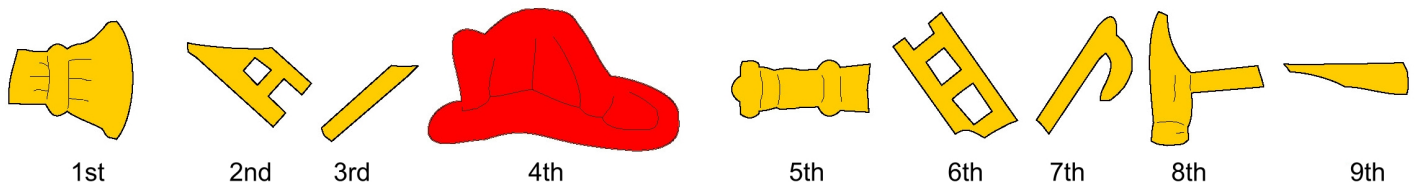
Step 2

Take the barrel with the laser cutout and slide the brass tube (27/64) into it. Please **do not use any glue** at this stage. This is only to assist you with the assembly process.

Step 3

Take the barrel with the laser cutouts and place first section as per illustration. **It is important to place the pieces in the order specified in the illustration.**

Now place inlay piece number two, followed by piece number three and keep placing the pieces (in the numerical order indicated by the illustration below) until all the inlay pieces are in place. Use a rubber band or masking tape to keep everything in place while placing the last remaining pieces.



Step 4

Remove the flames from the square cutouts, but please note that they are numbered **"B"** for Bottom and **"T"** for Top. That is where the flames for that section will be placed. Please do not mix the T and B flames. They will not fit correctly.

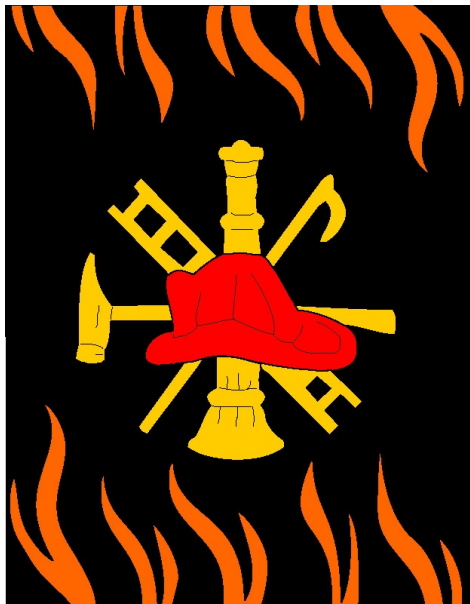
Step 5

Remove the brass tube and put a small drop of thin CA glue on each inserted part. Try to keep the CA glue to the edges of the inlaid pieces, so that you can fill the laser cut lines with dark wood dust for contrast before you finish the pen.

Step 6

You can now trim, cut or sand the barrel to size and glue the brass tube into the barrel with a glue of your choice. Please let the glue dry completely before turning the barrel into shape. Try to sand the barrel round and smooth before you use a skew or any other tool to finish your pen. Keep filling the detail lines with black wood dust while turning.

Part of the flames will be trimmed off to get to the correct length. Please be careful when you trim the edges, they are very fragile at this point. Make sure that there is ample glue to hold the pieces in place.



If you have any problems, feel free to contact me at your convenience.